## **Toyota Forklift Part**

Toyota Forklift Parts - In the United States, Toyota Materials Handling inc., or TMHU, continues to be the top selling lift truck dealer since 1992. This company has been headquartered out of Irvine, California for well over 40 years, offering a comprehensive line of quality lift trucks. With an impressive reputation of stability and reliability, Toyota lift trucks have thrived in the competitive materials handling market. Quality is the foundation of Toyota's notorious Toyota Production System practiced at all manufacturing facilities, including TIEM, which is stands for Toyota Industrial Equipment Manufacturing, situated in Columbus, Indiana. The majority of the Toyota lift trucks sold in the U.S.A are manufactured here.

All Toyota's manufacturing plants within Canada and the U.S. comply with the International Organization for Standardization or ISO 14001 standard. TIEM has been honored many times for its dedication to continuous development, and its environmental systems. It is the first and only maker to offer EPA and CARB-certified Compressed Natural Gas powered lift trucks on the market. To illustrate, the Toyota 8-Series IC lift vehicles emit 70% fewer smog forming emissions than the current centralized EPA standards and have complied with California's strict emission standards and regulations.

Toyota Material Handling, U.S.A. - The Industry Leader

The head of Toyota Material Handling, U.S.A., Brett Wood believes that TMHU's achievement comes from its commitment to create high quality lift trucks while offering exceptional customer support and service. "We must be able to learn and predict the needs of our customers," said Brett Wood. "As a leader, our success also depends on our ability to address our customers' operational, safety and environmental cost issues." TMHU's parent company, Toyota Industries Corporation, also referred to as TICO, is listed in Fortune Magazine as the world's biggest lift truck supplier and is amongst the magazines celebrated World's Most Admired Companies.

## Redefining Environmental Accountability

Toyota Industries Corporation, as the parent company, has instilled a rich company doctrine of environmental stewardship in Toyota. Not many other companies and no other lift truck maker can meet Toyota's history of caring for the natural environment while simultaneously stimulating the economy. Environmental responsibility is a key characteristic of corporate decision making at Toyota and they are proud to be the first and only producer to offer UL-listed, EPA - and CARB -certified Compressed Natural Gas powered lift trucks. Yet an added reason they remain a leader within the industry.

In 2006, Toyota released the 8-Series line. The 8-Series signifies both Toyota's innovation and leadership in the industry. It features an exclusive emission system that surpasses Federal EPA emission standards, and also meets California's more intricate 2010 emission standards. The finished creation is a lift vehicle that creates 70 percent less smog forming emissions than the existing Federal standards allow.

Also starting in 2006, collectively with the Arbor Day Foundation, Toyota added to its commitment to the natural environment. To this day more than 58,000 trees have been embedded in the ground throughout state forests and local parks that were damaged by fires and other environmental causes. 10,500 seedlings have also been spread through Toyota Industrial Equipment's system of sellers to non-profit organizations and local consumers to help sustain communities all over the United States

Toyota's lift trucks provide superior efficiency, visibility, ergonomics and resilience, and most notably, the industry's leading safety technology. The company's System of Active Stability, also known as "SAS", helps reduce the risk of incidents and injuries, in addition to increasing productivity levels while minimizing the potential for merchandise and equipment breakage.

System Active Stability is able to perceive situations that might lead to lateral unsteadiness and potential lateral overturn. When one of these conditions have been sensed, the SAS will instantaneously engage the Swing Lock Cylinder to re-stabilize the rear axle. This changes the lift truck's stability footprint from triangular in shape to rectangular, offering a major increase in stability which substantially reduces the likelihood of a mishap from a lateral overturn. The Active Mast Function Controller or the Active Control Rear Stabilizer also aids to avoid injuries or accidents while adding durability.

SAS was originally launched to the market on the 7-Series internal combustion products in 1999 and subsequently catapulted Toyota into the industry leader for safety. Since then, SAS have been built-in to nearly all of Toyota's internal combustion products. It is standard gear on the new 8-Series. There are more than 100,000 SAS-equipped lift trucks in action, exceeding 450 million hours combined. The increased population of SAS-equipped trucks in the field, along with obligatory operator education, overturn fatalities across all models have decreased by 13.6% since 1999. Furthermore, there have been an overall 35.5% fall in industry wide collisions, loss of control, falls and tip overs from a lift vehicle for the same period.

Toyota's standard of excellence reaches far beyond its technological achievements. The company maintains a widespread Operator Safety Training curriculum to help clients meet OSHA standard 1910.178. Instruction courses, video tutorials and various resources, covering a broad scope of subjects-from individual safety, to OSHA policies, to surface and cargo situations, are offered through the dealer network.

Ever since the transaction of its first lift truck in the U.S. to the manufacture of its 350,000th lift truck produced in 2009 at Toyota Industrial Equipment Manufacturing, TMHU has continued a unbroken presence in the U.S. This fact is demonstrated by the statistic that 99% of Toyota lift trucks bought in America now are manufactured in the United States.

Situated in Columbus, Ind., the Toyota Industrial Equipment Mfg. campus equals 998,000 square feet of facilities spanning 126 acres. Facilities include a National Customer Center, as well as manufacturing operations and supply centers for equipment and

service parts, with the whole commitment exceeding \$113 million dollars.

The new National Customer Center was conceived to serve both dealers and customers of TMHU. The facility includes a 360-degree display room, a presentation theater complete with stadium seating for 32, an section for live merchandise demonstrations with seating capability for 120; a presentation theater; Toyota's Hall of Fame showcasing Toyota's history since the birth of its creator, Sakichi Toyoda, in 1867, and finally a education center.

TMHU has 68 official industrial equipment dealers, along with 189 dealership locations all through the United States, offering the most complete and inclusive consumer support and customer service in the industry. The company's new and Certified Used lift vehicles, service, parts, and financing capabilities make Toyota dealerships a one-stop shop to ensure total client satisfaction.